

**Garant****Indexable insert for turning CC.T 09T304, for medium machining, Grade: HB730-1****Order data**

Order number	260150 HB730-1
GTIN	4062406239466
Item class	21G

**Technical description**

Chip breaker	XUM
Number of changes/inserts	2
Cutting speed $v_c$ main application	35 - 230 m/min
Finishing/roughing assignment	Semi-roughing
ISO code indexable insert	CCMT 09T304
Grade	HB730-1
Cutting depth $a_p$	0.8 - 2 mm
Coating	Nano-PVD
Feed $f$	0.15 - 0.35 mm/rev.
Corner radius	0.4 mm

Main application	UNI
Tool material	Carbide
Cutting conditions	slightly interrupted
Tolerance	M
Type of product	Indexable insert for turning